

Refuelling Procedures

All refuelling of equipment needs to be done in line with safety procedures and workplace instructions.

Some sites may have refuelling areas for plant and machinery set up to make sure any spills or incidents can be contained without causing damage to the environment. Spill response procedures need to be clear and spill kits available to manage any incident.

Other sites use a service truck or fuel tanker that travels to each machine to refuel. On these sites it is very important that all procedures are followed to avoid any incidents (such as fires in a coal mine environment) or damage to the environment. For example, there may be site rules against refuelling plant and equipment near a waterway or sensitive area.

Refuelling can be a dangerous activity, so it is important that you know and understand the correct procedures and techniques. If you are not sure what to do, speak with your supervisor.











Refuelling Procedures

These are some general guidelines for refuelling plant and equipment. Always check the procedure for you work site before any refuelling is done.

- spills from entering and causing damage to the environment.
- Shut down the machine and apply all brakes and isolations.
- Leave the cabin, or if company procedures do not allow this make sure you do not restart the machine until you have permission from the refuelling operator.
- If you are responsible for refuelling the machine make sure you have the right PPE on before you start. This may include safety glasses, face shields, gloves or other approved gear.
- Activate the fuel pump correctly and make sure all safety procedures are followed.
- Shut down the fuel pump once the machine has been refuelled.
- Roll up or safely tidy all fuel lines or hoses.

• Park the machine in an appropriate location or within a bunded area. This contains any environmentally sensitive fluids or







